

K-FUNCTIONAL LEGWEAR MANUFACTURER

# B2B Sourcing Catalogue

Functional legwear, engineered in Korea since 1985

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GAMSUNGTEX · SINCE 1985

[gamsungtex.com](http://gamsungtex.com)

OEM · B2B · GLOBAL WHOLESALE

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# What's inside.

GAMSUNGTEX in one volume — company story, six product categories, OEM capability, MOQ & lead time, and direct contact.

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ABOUT · 회사 소개

# 40 years of Korean knit engineering.

From a Seoul knitting factory in 1985 to a global OEM partner for compression, thermal, and functional legwear. We are also the manufacturer behind the LETS SLIM consumer brand.

설립 FOUNDED

1985

근속 HERITAGE

40 Yrs

자체 공장 IN-HOUSE

100%

상표 TRADEMARKS

8 · 3 Countries

## 40 Years of Korean Craft

Founded in 1985 as Gamsungtex Co., Ltd. One-stop Korean manufacturing — knitting, dyeing, finishing, packaging all in-house.

## Flexible OEM

Custom color, pattern, compression level, packaging, and private label. We engineer for your brand — not just our own (LETS SLIM).

## Trusted Across Borders

Taiwan market entry (2017). Lotte Duty Free listing (2017). Partners in 12+ countries.

## Quality You Can Audit

KATRI-tested materials. Silver-fiber antibacterial options. Anti-counterfeit authentication tags since 2018. QC docs on request.



CEO · 인사말

# From the founder's desk.

Founder · CEO, GAMSUNGTEX

*Dong-Am Kim*

“

Greetings.

I am Dong-Am Kim, CEO of GAMSUNGTEX.

From the earliest days of stocking manufacturing in Korea, I have devoted more than fifty years as a professional engineer to refining how legwear shapes and complements the female silhouette. Across stockings, leggings, and fashion tights, I have given my full energy and sincerity to product development.

I began as an engineer and founded Saerim Textiles in 1985. Through sustained development and refinement, that work evolved into GAMSUNGTEX in 2009 — a second leap forward.

To everyone who has supported us with care, encouragement, and unwavering interest, I am deeply grateful. We will continue to bring the experience and passion built over these decades to the difficult work of researching and developing new women's legwear — choosing action over words, and answering our customers' calls and expectations with our fullest dedication.

Thank you.

DONG-AM KIM, CEO OF GAMSUNGTEX



MILESTONES · 연혁

# Milestones

The story behind the brand, year by year.

●	●	●	●	●	●
<b>1985</b>	<b>2006–2008</b>	<b>2009</b>	<b>2017</b>	<b>2018</b>	<b>NOW</b>
<b>Gamsungtex founded</b>	<b>Brand launches</b>	<b>Incorporated</b>	<b>Taiwan &amp; Duty Free</b>	<b>Anti-counterfeit</b>	<b>Global B2B expansion</b>
Stocking and legwear manufacturing base established in Korea.	Rasia (2006) and LETS SLIM (2008) launched — shift from OEM-only to owned brands.	Gamsungtex incorporated. Standardized corporate operations.	Market entry into Taiwan. Lotte Duty Free listing. Customer Satisfaction Brand Award.	Anti-counterfeit authentication tags introduced — brand-trust safeguard.	Re-launching as a global B2B/OEM manufacturing partner — Warm & Cold market tracks.



OEM · 약속

# One line, one factory, one promise.

## ONE-STOP PRODUCTION LINE

GAMSUNGTEX has operated its own factory since founding Saerim Textiles in 1985. Product planning, knitting, sewing, dyeing, finishing, and packaging all run inside one line — no outsourcing. For OEM partners that means consistent quality, predictable lead times, and end-to-end QC traceability.

## PREMIUM KNITTING MACHINERY AND YARN

We knit on Italian LONATI 400-needle circular machines for an even, ring-free fabric. Instead of standard spun yarn we use FD (Full Dull) treated multi-filament yarn combined with functional spandex, delivering smooth long-wear comfort and a clearly premium finish.

## TOTAL FACTORY SERVICE

Beyond build-to-spec OEM, our in-house product planning team develops new materials and patterns each season and brings them to partners. Strict QC and steady supply are designed so a first order becomes a recurring delivery and a repeat partnership.

## CAPABILITY MATRIX

### OEM Capability

ITEM	STATUS
<b>Custom Color</b> Pantone matching available on request. MOQ applies.	AVAILABLE
<b>Pattern Customization</b> Stripes, geometric, branded patterns. 4-week sample lead.	AVAILABLE
<b>Compression Level</b> 5 adjustable levels. 30D / 80D / 150D base grades.	CUSTOM
<b>Thermal Options</b> Brushed inner, 80D / 150D winter grades.	AVAILABLE
<b>Custom Packaging</b> Box, hang tag, neck label, pouches, retail sets.	AVAILABLE
<b>Private Label</b> Your brand on packaging and labels. NDA available.	AVAILABLE

PRODUCTION · 생산 공정

# Production Process

From yarn to delivery — an eight-step end-to-end in-house line.



01

## Yarn Covering

Wrapping nylon tightly around a polyurethane elastic core to boost stocking elasticity and durability.

02

## Knitting

Knitting the covered yarn into the target stocking shape — circular raw fabric.

03

## Pre-treatment

Heat-treatment (Presetting) to remove impurities and align the fibre structure.

04

## Sewing

Closing the toe, shaping the panty section, attaching waistband and lace.

05

## Dyeing

Dyeing the stocking with dyes and specialty agents to the target colour.

06

## Finishing

Setting the dyed, dewatered stocking on a leg form for the final shape and appearance.

07

## Inspection & Packaging

QC screening for defects and final packaging.

08

## Shipping

Outbound delivery to domestic and overseas partners.

NURSE • HOSPITALITY • OFFICE

# Compression Tights

*Long-wear comfort, engineered.*



## OVERVIEW

# Compression Tights

*Long-wear comfort, engineered.*

A workhorse SKU for nurses, service-industry, and cabin crew who spend long hours on their feet. Compression is engineered for long-wear comfort — never marketed as a medical claim.

The D-series (20D / 30D) pairs a sheer look with light compression; the M-series (150M / 200M / 230M) combines warmth with heavier compression. Silver-Fiber antibacterial treatment is optional across every line.

## SIGNATURE SKUS (VERIFIED IN-HOUSE)

- Let's Slim 30D Functional Compression — house bestseller (400+ verified reviews)
- Let's Slim 150M Multi Hip-Up Compression Tights — hip-shaping variant
- Let's Slim 230M Silver-Fiber Compression — antibacterial option
- Let's Slim 200M Multi Hip-Up Plus-Size Compression Tights

## SPEC

DENIER	20D / 30D (sheer) · 150M / 200M / 230M (heavy)
COMPRESSION LEVEL	Light / Medium / Firm — custom available
YARN	FD (Full Dull) multi-filament + functional spandex
ANTIBACTERIAL	Silver Fiber (optional)
MOQ FROM	500 EA

## USE CASES

- Nurse and hospital uniforms
- Hotel and airline service crews
- Office daily wear
- Long-haul flight comfort lines



POLAND · CZECHIA · BALTICS · CANADA

# Thermal Legwear

*Winter warmth without bulk.*



## OVERVIEW

# Thermal Legwear

*Winter warmth without bulk.*

The core SKU for cold-market winter (October–March). A proven line for Poland, Czechia, the Baltics, and Canada — markets where sub-zero temperatures are routine.

150M / 200M / 300M brushed-inner tights give buyers a tiered thickness choice. The brushed inner secures warmth while staying lighter and more mobile than a generic heavy tight. A hip-shaping variant is also available.

## SIGNATURE SKUS (VERIFIED IN-HOUSE)

- Let's Slim 300M Plus-Size Brushed Compression — extended-length, firm fit
- Let's Slim XXL Plus-Size Brushed Hi-Stretch Trio (30D / 200M / 300M)
- 150M Multi Hip-Up brushed variant — hip-shaping + warmth

## SPEC

DENIER 150M / 200M / 300M (brushed)

INNER LINING Brushed — warmth + smooth touch

VARIANTS Hip-shaping / Standard

RECOMMENDED SEASON October–March (Northern Hemisphere)

MOQ FROM 800 EA

## USE CASES

- European and Canadian winter catalogues
- Allegro and Amazon EU seller channels
- Golf and outdoor winter lines
- Korean recurring winter delivery



GOLF · OUTDOOR LEISURE

# UV Protection

*Outdoor functional cover.*



OVERVIEW

# UV Protection

*Outdoor functional cover.*

The summer outdoor essential category. A line of arm sleeves and lightweight legwear that combines UV blocking with cooling and breathable finishing.

AQUA·X COOL WRISTLET and related in-house brands have 13–21 registered SKUs in Korea — a proven category. UV-blocking yarn plus a sun-block finish keeps the protection performance steady through a full-tilt season.

SIGNATURE SKUS (VERIFIED IN-HOUSE)

- AQUA·X Sports Cool Wristlet — proven 19-colour lineup (Black · White · Pink · Aqua · Mint and more)
- Let's Slim Sports Cool Wristlet — seamless construction
- Let's Slim Cool Wristlet Trio — Wrist / Hand / Kids
- Golf UV-blocking 9/10-length Foot-Loop Leggings (15D / 50D)

SPEC

BLOCK RATE	UPF 50+ recommended (yarn + finish dependent)
FORM FACTOR	Cool sleeves / Lightweight legwear / Warmers
YARN	Functional multi-filament + sun-block finish (AQUA·X fabric)
COOLING	Cool-touch finish · seamless construction available
COVERAGE VARIANTS	Wrist / Hand / Kids — length variants
MOQ FROM	500 EA

USE CASES

- Golf course and pro shop seasonal lines
- Fishing, hiking, cycling and other outdoor leisure
- Construction and agriculture outdoor uniforms
- Camping and beach resort merchandise
- Kids' outdoor activities and school events



GOLF COURSE PRO SHOPS

# Golf Legwear

*Round-ready performance.*



## OVERVIEW

# Golf Legwear

*Round-ready performance.*

Stockings, knee socks, and cooling sleeves tuned for the golf round. UV protection, line shaping, and light compression are combined so an 18-hole round accumulates less leg fatigue and keeps a clean line.

A fit for Korean golf pro shops, courses, and domestic / overseas golf brand OEM. The lineup proven under our in-house 'Let's Slim Golf' is available as OEM / private label.

## SIGNATURE SKUS (VERIFIED IN-HOUSE)

- Golf 15D UV-Blocking 9/10-length Foot-Loop Leggings — light and airy
- Golf 50D UV-Blocking 9/10-length Foot-Loop Leggings — light compression + UV
- Golf UV-Blocking Striped Knee-High Socks
- Golf UV-Blocking Knee-High Tights

## SPEC

RANGE	9/10-length foot-loop leggings / Knee socks / Knee-high tights / Cool sleeves
DENIER	15D (light, airy) / 50D (light compression)
CONSTRUCTION	Foot-loop (loop / 9-length) · UV blocking + line shaping
CUSTOM COLOUR	Beige · Coffee natural tones + Pantone matching (subject to MOQ)
PACKAGING	Golf box and hangtag customisation available
MOQ FROM	500 EA

## USE CASES

- Golf course pro-shop private label
- Golf brand OEM / private label
- Golf tournament and event merchandise
- Golf apparel brand accessory lines



INCLUSIVE BRAND PARTNERS

# Plus-size Comfort

*XL-4XL, comfortable fit.*

## OVERVIEW

# Plus-size Comfort

*XL–4XL, comfortable fit.*

A stretch- and comfort-led line designed for body shapes from XL up to 4XL. Not a scaled-up standard size — the fit, compression, and stretch ratios are re-engineered so this line fits as the workhorse SKU for inclusive brand partners.

Add the run-resistant option and daily durability is covered. We are explicit about solving the 'tears the first time you put it on' problem common in the plus-size segment.

## SIGNATURE SKUS (VERIFIED IN-HOUSE)

- XXL Plus-Size Brushed Hi-Stretch Trio (30D / 200M / 300M)
- 30D Functional Plus-Size Compression — plus-size cut of the house bestseller
- 200M Multi Hip-Up Plus-Size Compression Tights
- 300M Plus-Size Brushed Compression — extended-length fit
- Hi-Stretch Plus-Size Bulk XXL 10-Pack — for recurring-delivery accounts

## SPEC

SIZE RANGE	XL / 2XL / 3XL / 4XL
FIT ENGINEERING	Re-tuned waist and calf stretch ratios + extended length
DENIER	30D (sheer) · 200M · 300M (brushed heavy compression)
OPTIONS	Brushed / Run-resistant / Silver-Fiber antibacterial / Standard
BULK PACK	10P bundle and bulk packs available
MOQ FROM	500 EA

## USE CASES

- Inclusive fashion brand OEM
- Plus-size specialty retailer private label
- Department-store plus-size corners
- Amazon and online plus-size sellers
- Multi-size uniform recurring delivery (hospital, hotel)



UNIFORM SUPPLIERS

# Run-resistant Daily

*Durable for daily wear.*



OVERVIEW

# Run-resistant Daily

*Durable for daily wear.*

A category engineered around run- and hook-resistant construction to maximise daily durability. The workhorse SKU for environments — uniforms, service industry — where put-on / take-off happens every day, and where the question is 'how many pairs are consumed per season'.

Directly contributes to unit-cost stability for hospital, hotel, airline, and event recurring-delivery accounts. A 50%+ life extension over standard lines is the typical field report.

SIGNATURE SKUS (VERIFIED IN-HOUSE)

- Let's Slim 15D Run-Resistant Stockings — verified house signature (light sheer + strong durability)
- Run-Resistant + Silver-Fiber variant — for medical and airline uniforms
- Run-Resistant + Plus-Size variant — for multi-size recurring delivery

SPEC

CONSTRUCTION	Run-resistant knitting + hook-resistant finish
DENIER	15D (light sheer) · 20D · 30D · 50D
DURABILITY	50%+ life extension vs standard (field report)
ANTIBACTERIAL	Silver Fiber (optional)
COLOUR	Black / Nude / Coffee — natural-tone standard palette
MOQ FROM	500 EA

USE CASES

- Hospital nurse recurring delivery
- Hotel and airline uniforms
- Performance and event stage costumes
- Corporate sales and call-centre service crews



## LEAD TIME · MOQ

# MOQ & Lead Time

Indicative. Confirmed at quotation stage. Sample lead: 7–14 days.

CATEGORY	MOQ	LEAD TIME
Standard Compression	500 pcs	4–6 weeks
Custom Color / Pattern	1,000 pcs	5–7 weeks
Thermal / Winter SKUs	800 pcs	6–8 weeks
Private Label OEM	1,500 pcs	8–10 weeks

## SAMPLE · 절차

# Sample Process

**01 Inquiry**

Submit the inquiry form or email [gamsung.secretary@gmail.com](mailto:gamsung.secretary@gmail.com)

**02 MOQ Discussion**

We confirm SKU, color, MOQ, and customization scope.

**03 Sample**

Standard sample in 7–10 days. Custom 14–21 days.

**04 Quotation**

FOB/CIF pricing, lead time, packaging itemized.

**05 Production**

Bulk production after PO and deposit (30% T/T standard).

**06 Shipment**

DHL, FedEx, or sea freight. Documentation included.



TRUSTED BY · 브랜드 파트너

# Brand Partners

Past and current partnerships with global and Korean brands — 14 partners including 3M.

3M Andre Kim Basic House BYC Calvin Klein Elle Emart Mind Bridge New Balance Polham ProSpecs RCAF  
Renoma Venus

CREDENTIALS · 상표 등록

# Trademark Portfolio

Eight trademarks registered across Korea, the United States, and China — all in International Class 25 (apparel, legwear, sun sleeves).



**KR**  
**Let's Slim**  
Reg. #40-1085596



**KR**  
**GAMSUNGTEX**  
Reg. #40-1106133



**KR**  
**GAMSUNGTEX AQUA-X**  
Reg. #40-1142689



**KR**  
**AQUA-X COOL WRISTLET**  
Reg. #40-1134698



**CN**  
**GAMSUNGTEX**  
Reg. #15530124



**CN**  
**GAMSUNGTEX Let's Slim**  
Reg. #19523109



**US**  
**Let's Slim**  
Reg. No. 5,126,516



**KR**  
**LASYA**  
Reg. #0647686



CONTACT · 연락처

# Get in touch with our B2B team.

Direct contact channels for sourcing, OEM, and partnership inquiries.

EMAIL

**[gamsung.secretary@gmail.com](mailto:gamsung.secretary@gmail.com)**

Responses within 24 hours (KST).

PHONE

**+82-2-2643-6339**

Fax: +82-2-6455-6331

WHATSAPP

**+82 [TBD]**

For Warm Market buyers (Taiwan, HK, JP, SEA).

WECHAT

**[TBD]**

China and HK buyers.

COMPANY · 회사 정보

## Company Information

NAME

Gamsungtex Co., Ltd.

CEO

CEO: Dong-Am Kim

FOUNDED

Founded: October 1985 (Incorporated 2009)

ADDRESS

Address: 14, Mokdongjungangnam-ro 7-gil, Yangcheon-gu, Seoul, Republic of Korea

REGISTRATION

Business Registration: [TBD]



K - FUNCTIONAL LEGWEAR MANUFACTURER

# GAMSUNGTEX<sup>™</sup>

Functional legwear, engineered in Korea since 1985

GAMSUNGTEX.COM

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2026 CATALOG